



A Donaldson Company

A WORLD LEADER IN FUME  
EXTRACTION TECHNOLOGY

# DustPRO 50

## USER MANUAL

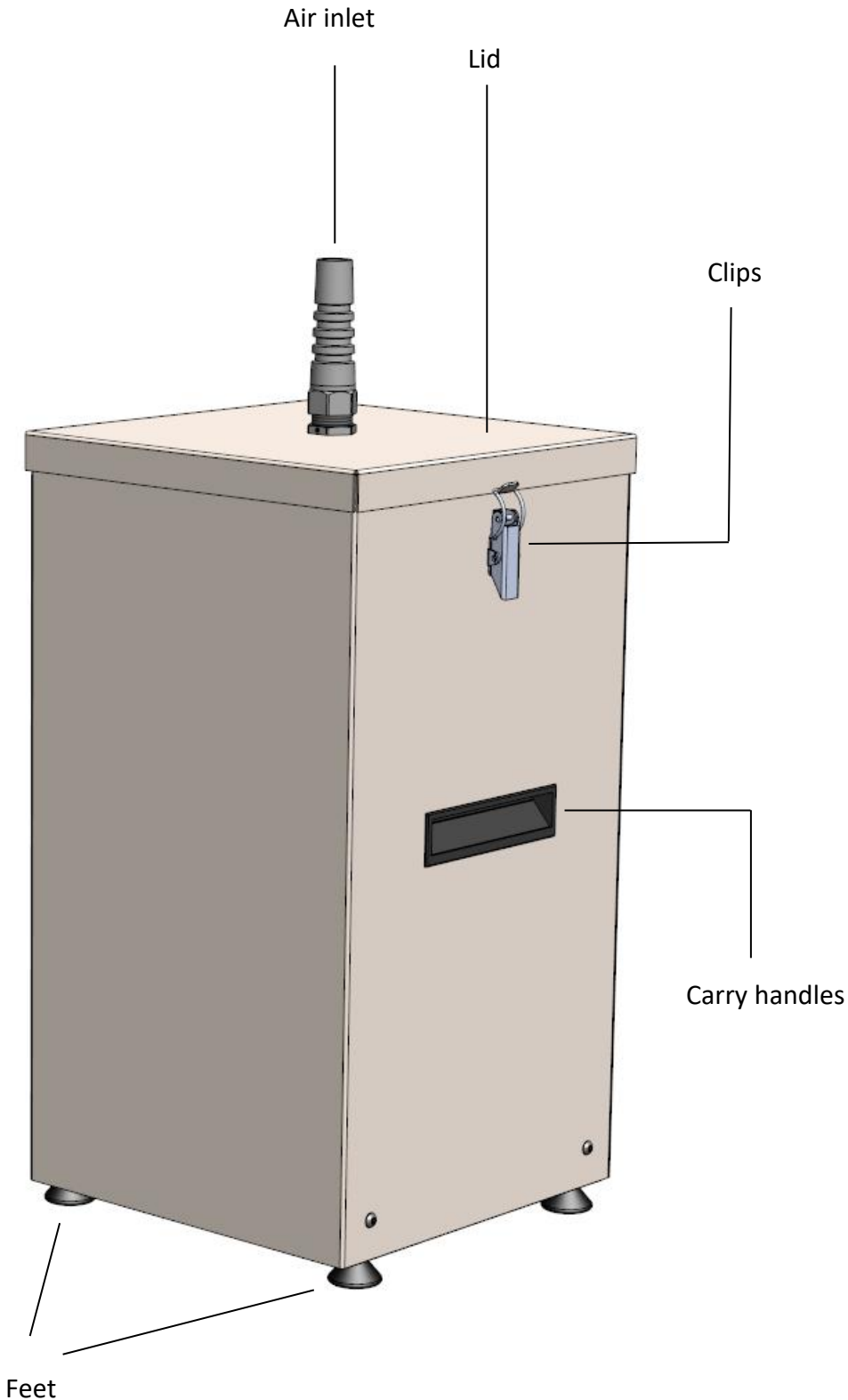


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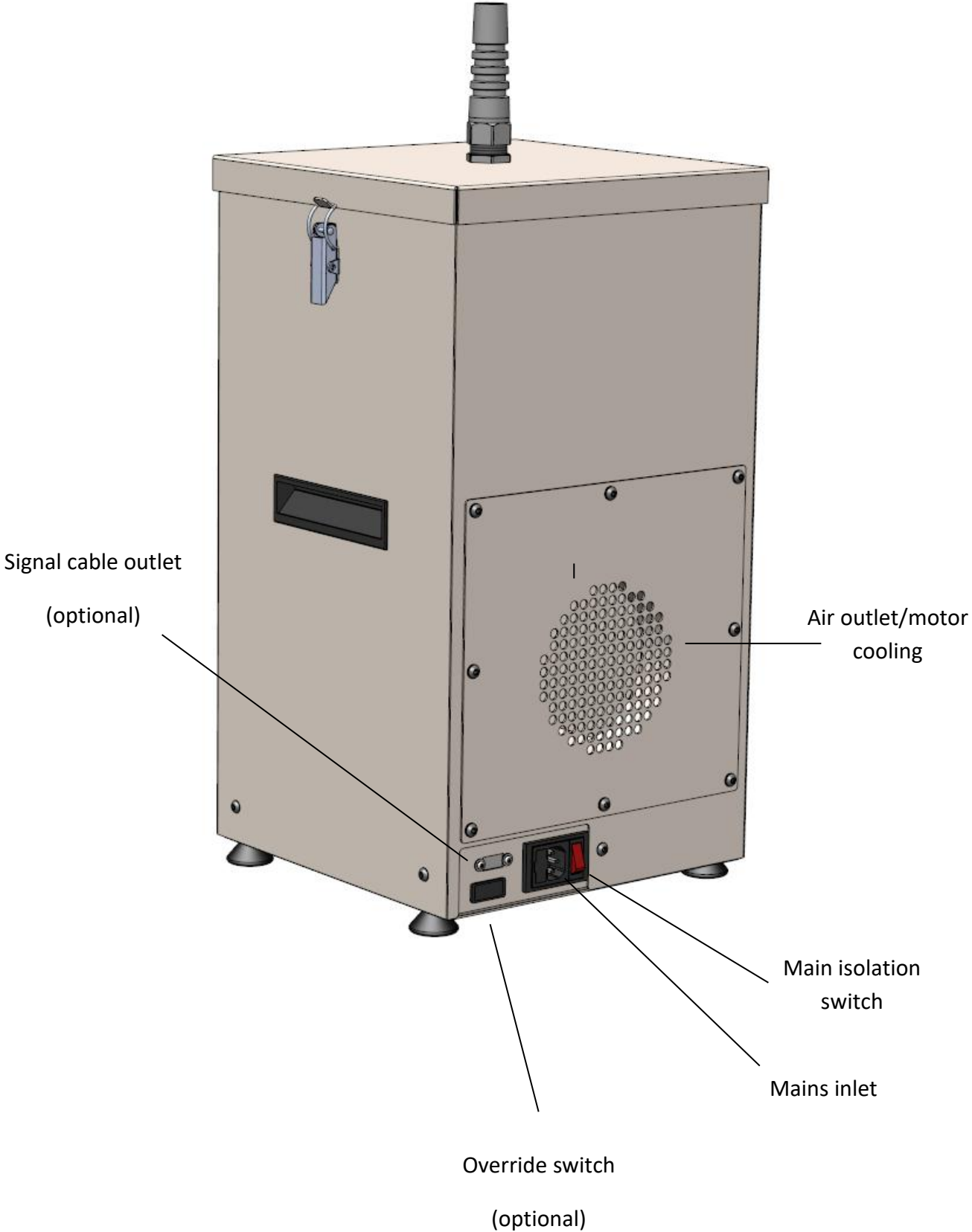
Overview

1 01



Overview

1 02



# Safety Instructions



## Important safety notes

Concerning symbols used on the extraction unit and referred to within this manual.



Danger

Refers to an immediately impending danger. If the danger is not avoided, it could result in death or severe (crippling) injury. Please consult the manual when this symbol is displayed.



Warning

Refers to a possibly dangerous situation. If not avoided it could result in death or severe injury. Please consult the manual when this symbol is displayed.



Caution

Refers to a possibly harmful situation. If not avoided, damage could be caused to the product or something in its environment.



Important (Refer to manual)

Refers to handling tip and other particularly useful information. This does not signify a dangerous or harmful situation. Refer to manual when this symbol is displayed.

## Electrical Safety

The DP50 has been designed to meet the safety requirements of the Low Voltage Directive 2006/95/EC (previously numbered 73/23/EEC)

## Warning

When working with the pump/motor housing open, Live 230/115 volt mains components are accessible. Ensure that the rules and regulations for work on live components are always observed.

## Important

To reduce the risk of fire, electric shock or injury:

1. Always isolate the system from the mains power supply before removing the pump/motor access panel.
2. Use only as described in this manual.
3. Connect the system to a properly grounded outlet.

## Dangers to eyes, breathing and skin

Once used, the filter within the DP50 system may contain a mixture of particulates, some of which may be sub-micron size. When the used filters are moved it may agitate some of this particulate, which could get into the breathing zone and eyes of the operative. Additionally, depending on the materials being used, the particulate may be an irritant to the skin.

**This unit should not be used on processes with sparks of flammable materials or with explosive dusts and gases, without implementation of additional precautions.**

**Caution: When changing used filters always wear a mask, safety shoes, goggles and gloves.**

## BOFA Technical Service

If problems arise with your DP50 unit please contact us:

- Visit our website at [www.bofa.co.uk](http://www.bofa.co.uk) for on-line help.
- Or contact the helpline on **+44 (0) 1202 699 444**, Mon-Fri, 9am-5pm.  
Email: [Technical@bofa.co.uk](mailto:Technical@bofa.co.uk)

## Serial Number

For future reference, fill in your system details in the space provided. The serial number is on the rating label located on the side/rear of the unit.

Serial Number:

□	□	/	D	P	5	0	-	□	□	□	-	□	□	□
---	---	---	---	---	---	---	---	---	---	---	---	---	---	---

# Safety Instructions



## Warning and Information labels

The following listing details labels used on your DP50 extraction unit.

### Goggles, Gloves & Mask Label



Location: Front face of filter.

Meaning: Goggles, Gloves and Masks should be worn while handling used filters.

### Do Not Cover Label



Location: Bottom panel.

Meaning: Do not cover any louvers or holes adjacent to the label.

### Electrical Danger



Location: Bottom Panel

Meaning: Removal of panels with this label attached will allow access to potentially live components.

### Warning Label



Location: Next to release clips.

Meaning: Power should be isolated before the panel with this label attached is opened/ removed.

### Serial Number Label



Location: Next to mains inlet.

Meaning: This label contains a variety of information about the extraction unit, including.

- Company name, Address & Contact number
- Extractor model
- Unit serial number
- Operating voltage range
- Maximum current load
- Operating frequency
- Year of Manufacture
- Relevant approval markings/ logos

**PLEASE NOTE:** If the equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment maybe compromised.

### Fire Risk Warning

In the very rare event that a burning ember or spark is drawn into the fume extraction unit, it may be possible that the filters will ignite.

Whilst any resultant fire would typically be retained within the fume extraction unit, the damage to the extractor could be significant. It is therefore essential to minimise the possibility of this occurring by undertaking an appropriate Risk assessment to determine:-

- a). Whether additional fire protection equipment should be installed.
- b). Appropriate maintenance procedures to prevent the risk of build-up of debris which could potentially combust.

This unit should not be used on processes where sparks could occur, with explosive dusts and gases, or with particulates which can be pyrophoric (can spontaneously ignite), without implementation of additional precautions

It is essential that nozzles or other extraction/ fume capture devices and hoses/pipework are cleaned regularly to prevent the build-up of potentially ignitable debris

## Before Installation

### 3 01

#### Packaging Removal & Unit Placement

Before installation, check the extraction unit for damage. All packaging must be removed before the unit is connected to the power supply.

**Please read all instructions in this manual before using this extractor.**

1. Move the unit to the location where it is going to be installed and remove the outer packaging. **This unit should be installed in a well-ventilated area.** Ensure that 500 mm space is available around any vented panels on the extractor to ensure adequate airflow.

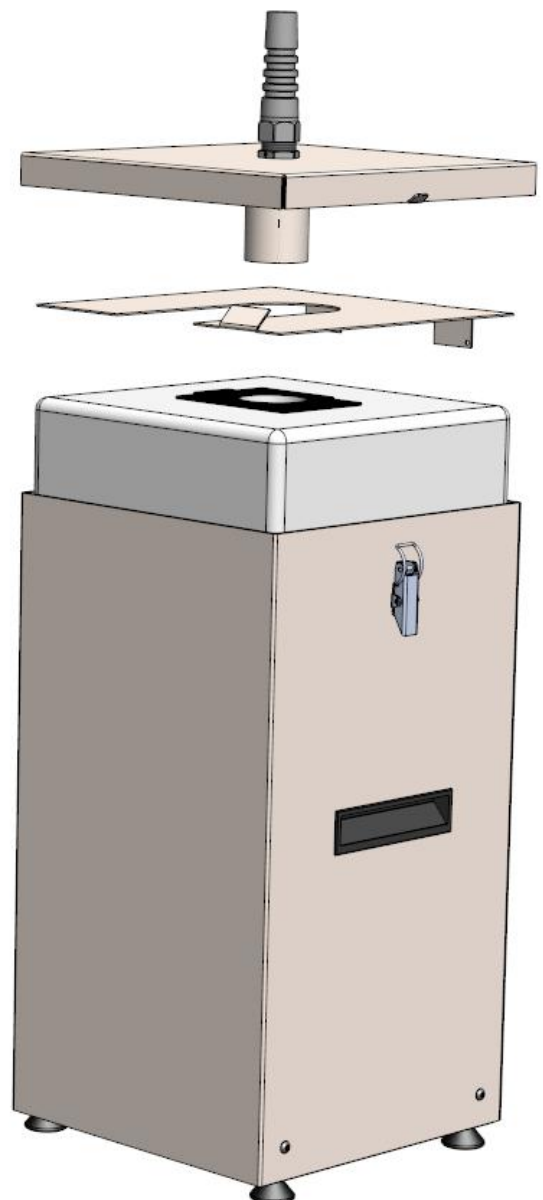
2. Check the bag filter is located in its correct position before replacing the lid and securing the clips



Do not block or cover the airflow and motor cooling ports on the unit, as this severely restricts airflow and may cause damage to the unit.



Under no circumstances should the exhaust outlet/s be covered as this will restrict the airflow and cause overheating.



# Installation

## 4 01

During the machining processes which remove material, dust is usually generated as a by-product. This dust needs to be removed in order to prevent interference with the performance of the machine and also to protect the health of the operator. The Dust Pro range of units has been developed to provide effective removal of swarf and smaller particulates created during processes such as routing, mechanical engraving, grinding and lathing. Dust Pro units are compact and portable. They are of robust design, and feature ease of use with minimal maintenance and long life.

Exposure to airborne contaminants at work, such as inhalable and respirable dust particles, can put people's health at risk. Health and safety regulations require employers to control exposure to hazardous substances in order to prevent ill health. The use of a suitable extraction system will enable you to conform to the Health and Safety regulations and protect the health employees and others.

The DP50 has been designed to remove and filter fume containing potentially hazardous particulate generated during manufacturing processes. Such hazardous substances are captured within a multistage filtration system after which the cleaned air is returned to the workplace.

### Fume Capture Methods

The fume is normally captured by 1 of 3 methods.

- Flexible arm/ Nozzle
- Enclosures
- Cabinets

### General Guidelines for a successful installation

- Keep duct run length to a minimum
- Avoid sharp bends / turns in the ductwork
- Avoid multiple bends / turns in the ductwork
- Use a larger diameter duct where able
- Position the capture device as close as possible to the marking point. (if used on high speed lines, position the capture device slightly downstream)

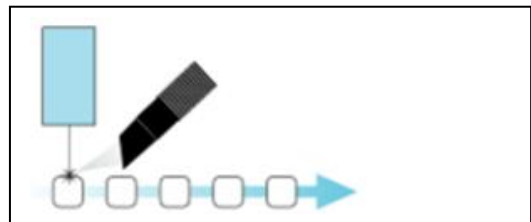
### Flexible Arm & Nozzle Extraction (Optional Kits)

The stay put arm should be mounted as close as possible to the marking point using the horseshoe clips. Unscrew the push fit connector from the other side of the flexible hose. Cut the flexible hose to suit the distance back to the extractor connection and push onto the extractor inlet.

Purge air should be kept to a minimum, where possible, to prevent the fume being blown away from the nozzle.

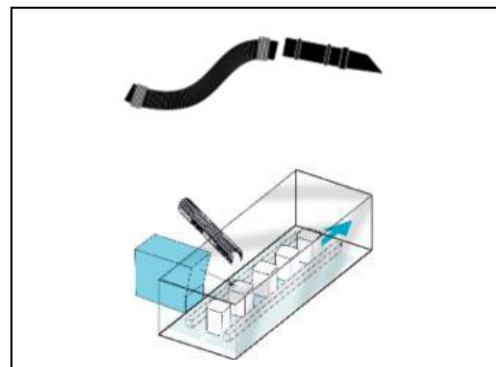
### Moving products

For applications where the product to be marked is moving past the stationary head the capture nozzle should be positioned as close as possible to the marking area on the side the product is moving towards.



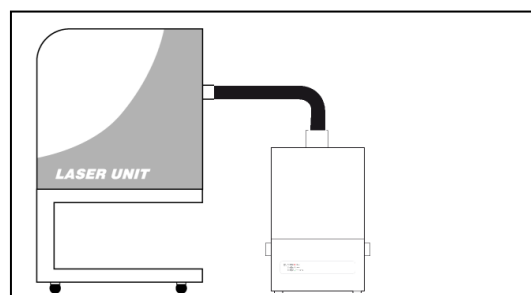
### Enclosures

The extraction hose and nozzle can be attached to the enclosure surrounding the marking zone provided that the extraction point is within 50-75mm of the marking point.



### Cabinets

Cabinets normally have a 75mm or 100mm spigot for fume extraction. For best performance use the same diameter hose as the spigot and reduce at the extractor end if necessary. **Keep the hose run as short as possible.**





# Installation

## 4 02

### Specification DP50

Dimensions: Height 635mm Depth 290mm Width 290mm

Weight: 23kg (50lbs)

Voltage: 115-230V

Frequency: 50/60Hz

Full load current: 230V:2.8A 115V: 6.0A

Power: 230V:400w 115V:500w

Capacity: 80m<sup>3</sup>h (47CFM)

### Connection to Power Supply

Please follow the above specification when selecting the power supply outlet for the extraction system, ensure the power supply is suitable before connecting the DP50 system.

Check the Integrity of the electrical power cable, if the supply cord is damaged the extraction unit should not be connected to the mains. The supply cord should only be replaced by a BOFA engineer as an electrical safety test may be required after replacement.



The extraction unit **MUST** be connected to a properly earthed outlet.



**If your extraction system was ordered with any optional extras please read section 4.03 before the power connection is made as additional connections may be required before power is connected to the extractor.**

Connect the power cable to an isolated electrical supply.

The mains socket should be installed near the extractor it should be easily accessible and able to be switched On/ Off. The cable run should be arranged so as not to create a trip hazard.

# Installation

## 4 03

### Optional added features

The DP50 can be configured to suit customer specification. These optional extras would be discussed, arranged and installed prior to delivery.

**(If unsure what features your DP50 is equipped with please contact the seller with the unit serial number, (Refer to section 2 for location) who will be able to advise what specification has been supplied.**

### Filter blocked/System failure signal.

With this option the extraction unit will have been fitted with a pressure transducer to monitor the condition of the filters and to indicate the extractor is running, this signal is available via the green and white cores of the control cable that exits the cabinet next to the power cable or via the D-type connector. The signal is a “volt free” contact, i.e. a closed circuit will exist between the green and white wires when the filter condition is good and the unit is running. This will change to an open circuit on filter blockage or system failure. This feature should only be used on control voltage circuits. The signal can be connected to the laser or alternatively to operate a beacon, siren or warning device. Open circuit condition of this circuit will not directly stop the extractor motor.

### Remote Stop/Start feature

Enables the extraction unit to be remotely turned On / Off via an external signal.

This feature can be configured in 3 ways

- DC Voltage input – Range 12-24VDC
- Volt free input – Open / Closed contacts
- Override – Stop / Start feature switched off

**Note: Care must be taken to ensure that the system is correctly wired in order for the extraction unit to function correctly.**

### DC Voltage input

This configuration requires the Black & Red cores of the signal cable (Refer to section 1 for location) to be connected to a known and tested DC power supply, in order to start the extractor.

The operating voltage for this signal is between 12 & 24VDC. Only voltages within this range should be connected. Voltages connected outside of this range may cause irreversible damage to the internal control PCB.

**Red cable = V+**

**Black cable = V-**

When the extractor is provided with the correct DC voltage the motor will start and maintain the set flow rate (Refer to section 5 for how to set the flow) when the DC voltage is removed the motor will slow down and come to a stop.

The extractor will need to be turned on (See section 5 for turning the extractor on) in order for this feature to operate.

### Volt free input

This configuration requires the Black & Red cores of the signal cable (see section 1 for location) to be connected together, in order to start the extractor.

When the 2 cables are connected together the motor will start and maintain the set flow rate (see section 5 for how to set the flow)

when the 2 cables are disconnected the motor will slow down and come to a stop.

The extractor will need to be turned on (See section 5 for turning the extractor on) in order for this feature to operate.

### Override

Enables the extractor to operate fully with or without either DC voltage input or the Volt free input.

The override feature can be toggled On / Off by a switch mounted on the internal motor access panel (see below for switch location)

### Switch in “On” position

In this position the extractor will require a start signal (either Voltage input or Volt free, depending on the requested specification) to enable the motor within the extraction unit.

### Switch in “Off” position

In this position the extractor motor will run without the requirement for an external start signal. This feature is useful for engineers carrying out works/ tests on the extractor without the need for the auxiliary signal being present.

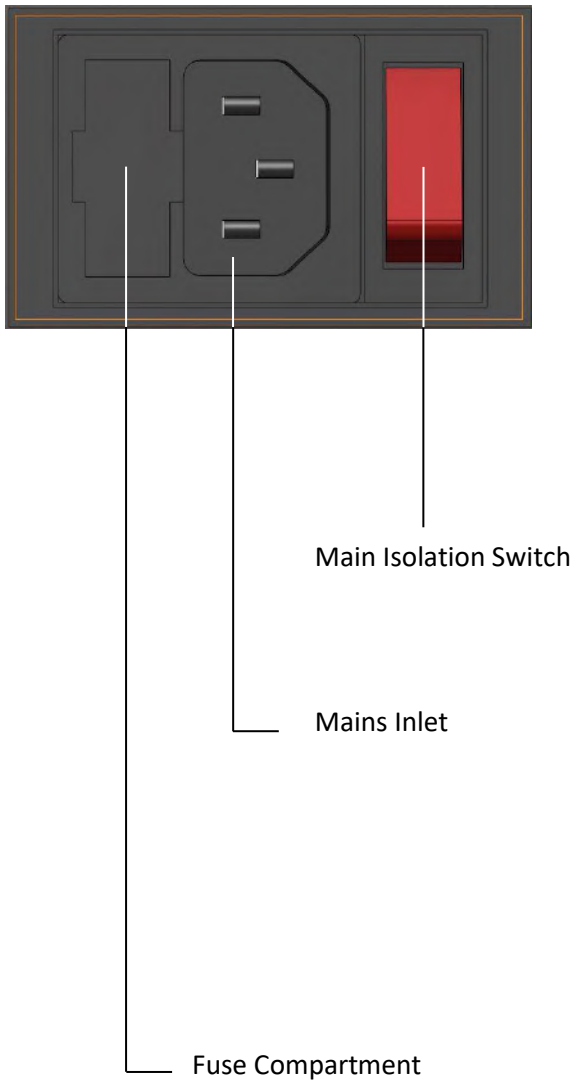


# Operation

## 5<sub>01</sub>

### Turning extraction unit On

The DustPRO50 features a fused IEC inlet for the mains cable as well as a main isolation switch. The unit can be powered on and off by pressing the red rocker switch to the right hand side.



# Maintenance



## Maintenance UK

It is a legal requirement, under regulation 9 of the COSHH regulations that all local exhaust ventilation systems are thoroughly examined and tested at least once every 14 months (typically carried out annually). The approved code of practice recommends that a visual check should be carried out at least once a week.

COSHH requires the annual inspection and testing to be carried out by a competent person and specifies that documentation results are recorded in a log.

Contact the seller for more information about inspection and certification.

## Maintenance General

User maintenance is limited to cleaning the unit and filter replacement, only the manufacturers trained maintenance technicians are authorised to carry out component testing and replacement. Unauthorised work or the use of unauthorised replacement filters may result in a potentially dangerous situation and/or damage to the extractor unit and will invalidate the manufacturer's warranty.

## Cleaning the unit

The powder coat finish can be cleaned with a damp cloth and non-aggressive detergent, do not use an abrasive cleaning product as this will damage the finish.

The cooling inlets and outlets should be cleaned once a year to prevent build-up of dust and overheating of the unit.

## Filter Information

A log of filter changes should be maintained by the user. The filters require attention when the display shows the configuration shown on the next page or when the extractor

no longer removes fume efficiently.

All filters are tested to BS3928. A certificate of conformity for each filter is available on request.

It is recommended that a spare set of filters are kept on site to avoid prolonged unit unavailability. Part numbers for replacement filters can be found on the filters fitted in your system.

To prevent overheating, units should not be run with a blocked filter condition, or with dust obstruction of Inlets / Outlets.

## Fire Risk Warning

In the very rare event that a burning ember or spark is drawn into the fume extraction unit, it may be possible that the filters will ignite.

Whilst any resultant fire would typically be retained within the fume extraction unit, the damage to the extractor could be significant.

It is therefore essential to minimise the possibility of this occurring by undertaking an appropriate Risk assessment to determine:-

- a). Whether additional fire protection equipment should be installed.
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This unit should not be used on processes where sparks could occur, with explosive dusts and gases, or with particulates which can be pyrophoric (can spontaneously ignite), without implementation of additional precautions

It is essential that nozzles or other extraction/ fume capture devices and hoses/pipework are cleaned regularly to prevent the build-up of potentially ignitable debris

# Maintenance

## 6 02

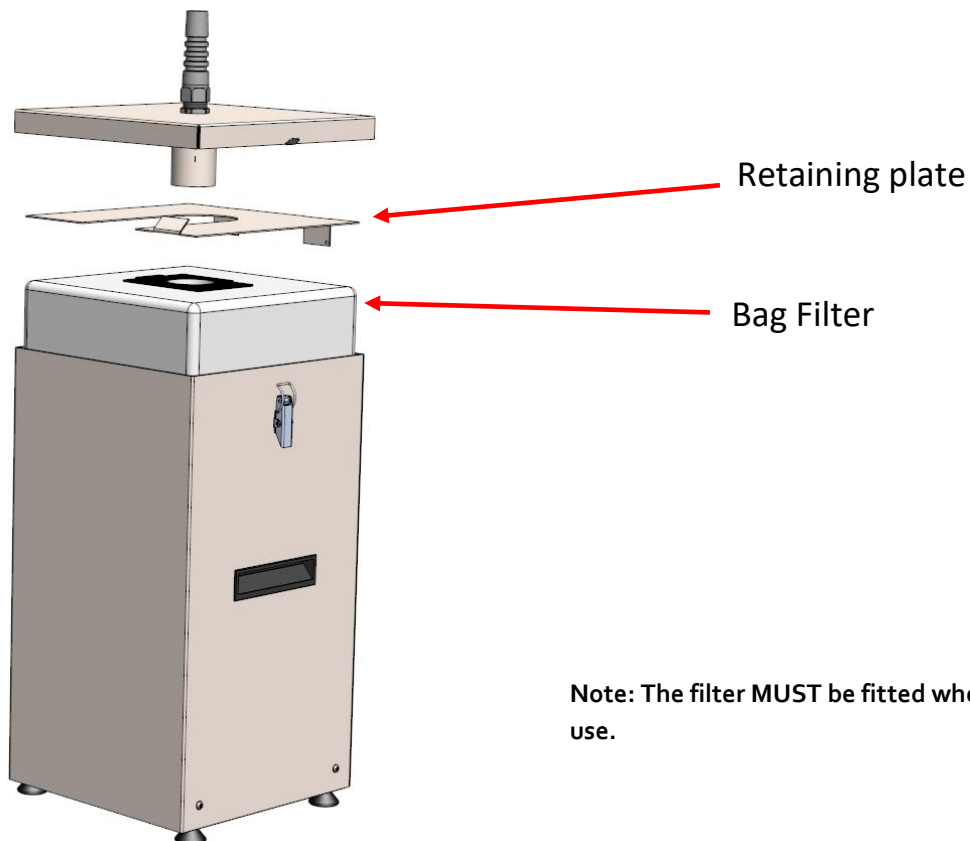
### Filter Replacement

The DustPRO 50 uses one polyester bag filter. This should be replaced when the extraction unit no longer removes particulate effectively.

To remove and replace the filter, follow the instructions below.

To remove and replace the combined filter follow the procedure detailed below.

1. Isolate the electrical supply to the extractor
2. Undo the clips on the sides of the unit and remove the lid.
3. Lift the bag filter out of the unit. Once removed it is recommend that the used filters are bagged and sealed.
4. Secure the new filter into position. The retaining plate should sit in between the polyester bag and the black plastic collar on the filter.  
Replace the lid and fasten the clips.



**Note: The filter MUST be fitted when the extractor is in use.**

# Replacement Parts



## Consumable Spares

The DP50 contains a bag filter. See section 6 for replacing the filters.

To maintain performance it is important that the filters are replaced with identical BOFA filters. To re-order please refer to the Filter number printed on the filter installed in your extraction unit.

## Maintenance Protocol

Users can record changes in filter change intervals on the table below.

Unit Serial Number:	
Bag Filter	
Date	Engineer

## Filter disposal

The combined filter is manufactured from non-toxic materials. Filters are not re-usable, cleaning used filters is not recommended. The method of disposal of the used filters depends on the material deposited on them.

For your guidance

Deposit	EWC Listing*	Comment
Non Hazardous	15 02 03	Can be disposed of as non-hazardous waste.
Hazardous	15 02 02M	The type of hazard needs to be identified and the associated risks defined. The thresholds for these risks can then be compared with the amount of material in the filters to see if they fall into the hazardous category, if so, the filters will need to be disposed of in line with the local/national regulations.

\*European Waste Catalogue

# System Specification



## Unit: DP50

Capacity: 80 m<sup>3</sup>h (47 CFM)

Weight: 23kg (50lbs)

Motor: Centrifugal Fan

Output: 400w (600w)

Electrical supply: 115/230V

Hertz: 50/60Hz

Full Load Current: 230v: 2.8A    115v:6A

Noise Level: Below 63db (at typical operating speed)

## Size:

	Metric (mm)	Imperial (inches)
Height	535	21
Depth	290	11.4
Width	290	11.4

## Filters:

Filter Type	Construction	Efficiency
Bag Filter	6.4 Litre Polyester Bag	F8 (95% @ 0.9 microns)

## Environmental operating range:

Temperature: +5°C to + 40°C

Humidity: Max 80% RH up to 31°C

Max 50% RH at 40°C

## Contact Information

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